

# JCM INDUSTRIES

P. O. Box 1220, Nash, TX 75569-1220

Phone 800-527-8482 or 903-832-2581

Fax 800-874-9524 or 903-838-6260

[www.jcmindustries.com](http://www.jcmindustries.com)

## Typical Specification

### JCM Compression Couplings

Couplings and fitting shall be of the modified wedge-gasketed, boltless, compression type for plain end pipe. Fittings shall be made from malleable iron, meeting the minimum wall thickness requirements of ASA B16.3 (150 lb. malleable iron fittings). Follower nuts shall have octagonal outside contour and shall be so machined that when assembled with a body, the inside face of the nut will bottom against the end of the body. The gasket retainer shall confine the gasket, prevent false tightness of the nut and prevent gasket from catching in the threads of the nut.

Compression Couplings shall be JCM 220 Series or approved equal.



*This typical specification, provided by JCM Industries, is a proposed guideline for use by specifying agencies to ensure significant design and material features of this product are included within the agencies' individual specifications.*



Effective 11.13.09